

Company Info

Info / Specs

COMPANY NAME ▲

ADDRESS

CITY

STATE

ZIP

WEB ADDRESS

Contact Info

CONTACT PERSON

PHONE

EMAIL

FAX

Customer Requirements for Core Machines

Process: (check one) Hot Cold Shell Quantity of machines required:

Product or type of core:

Production requirements:

Suggested machine dry cycle time (less blow, gas and purge):

Core box outside dimensions: W= L=

Height Cope (Top) = Height Drag (Bottom) =

Effective blow area at Parting Line: W= L=

Inside dimension of blowhead: W= L=

Parting: Horizontal: Vertical:

Effective daylight opening:

Core height from parting line up: ...from parting line down:

Core ejection and stroke requirement: Drag Cope

Approximate blow capacity: Maximum tooling weight:

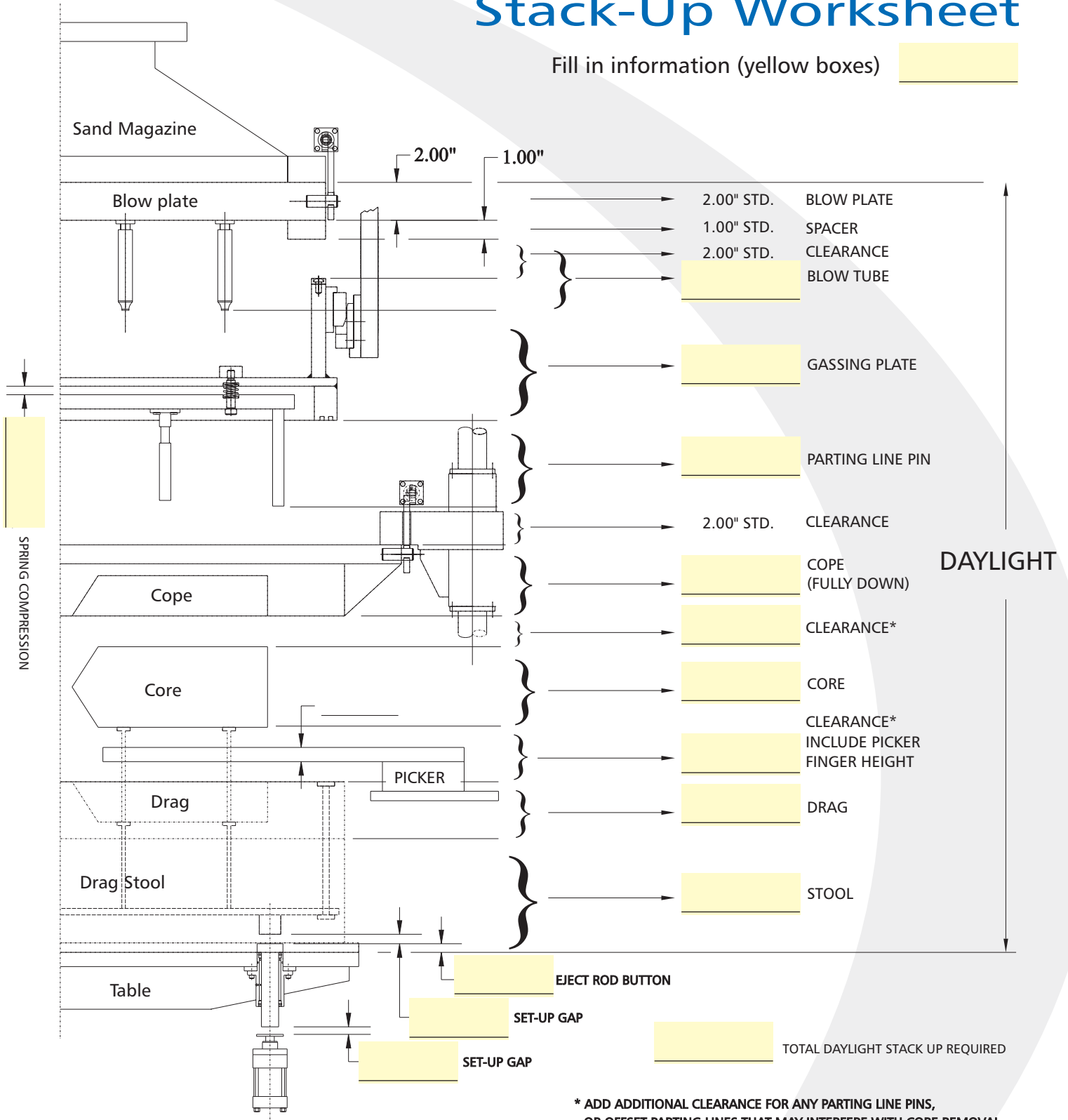
Cope picker with tilt capability: Yes No Manual removal from core picker: Yes No

Equipment Merchants International

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E-Mail: sales@emi-inc.com • www.emi-inc.com • Traditional business. Proven technology. Today's answers.

CB Core Machine Stack-Up Worksheet

Fill in information (yellow boxes)



* ADD ADDITIONAL CLEARANCE FOR ANY PARTING LINE PINS, OR OFFSET PARTING LINES THAT MAY INTERFERE WITH CORE REMOVAL.

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